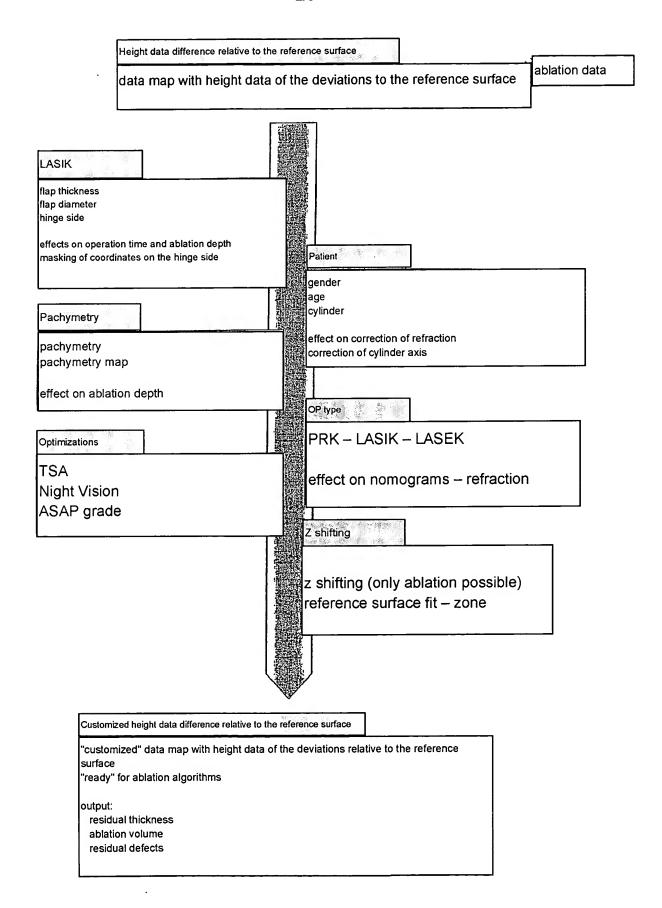


Height data difference relative to the reference surface

data map with height data of the deviations relative to the reference surface



Customized height data difference relative to the reference surface

"customized" data map with height data of the deviations relative to the reference surface

"ready" for ablation algorithms

Laser parameters

....

energy density distribution spot firing frequency spot geometry resolution accuracy scanner

smoke problems, thermal problems

Reflection, Projection

energy density distribution change reflection losses

correction of reference data

Ablation coordinates for laser

coordinate data for specific laser (MEL 70, MEL 80)

output:

OP time